

Air motors



Non-reversible air motors

- **Power:**
from 100 to 800 watt
- **Idle speed:**
from 50
to 24.000 r.p.m.

Non-reversible

A complete range for every need

FIAM's reversible air motors, with right-hand and left-hand rotation, are **sturdy, reliable and extremely versatile**.

This wide range, including 100, 150, 190, 260, 375 and 800 watt models, represents the ideal solution for **hundreds of applications**.

These motors can be used on mixers, conveyor belts, machine tool, feed devices and on machines for: bottling, buttons, glass, knitting, coating, binding, plastics, packing, paint-spraying, assembly, drilling, threading, grinding, stud-driving, etc.

Often some applications are so particular that they **require specific design and construction**.

FIAM, with its vast experience accumulated in this field, **is able to manufacture "special" motors developed to satisfy the customer's specific needs**, especially when the motor has to be integrated with the precise characteristics of a certain type of equipment or in a particular type of tool.

The **models**, for example, **can be equipped** with:

- sliding square drive output shaft;
- fixed square drive output shaft;
- tapered output shaft;
- morse taper output shaft;
- shafts with diameters other than those mentioned in the catalogue;
- geared output shafts;
- models with left-hand rotation only;
- models constructed in plastic or stainless steel;
- models with flanged sleeves;
- models with collet chuck;
- models with keyed or self-locking chucks.



Starting system:
direct
(with remote control)



Rotation:
to the right
(the direction in which the output shaft turns in considered to be in function of the delivery air input)



Idle speed:
from 50 to 24.000 r.p.m.



FIAM air motors are designed for use with lubricated compressed air.

air motors

OUT OF PRODUCTION

| TYPE | | POWER | STATIC TORQUE | TORQUE AT THE MAX. POWER | SPEED AT THE MAX. POWER | SPEED | REVERSIBILITY | WEIGHT | DIMENSIONS mm | COMPRESSED AIR CONSUMPTION | NOISE LEVEL | |
|-------|-----------|-----------|---------------|--------------------------|-------------------------|--------|---------------|--------|---------------|----------------------------|-------------|-------|
| Model | Code | Watt ① | Nm ② | Nm ② | r.p.m. | r.p.m. | Type | Kg | L | l/s | dBa | |
| → | MX 440 | 182011410 | 100 | 1 | 0,5 | 2200 | 4400 | ↻ | 0,27 | 79,5 | 4 | 68÷70 |
| → | MX 140 | 182012110 | 100 | 3,2 | 1,6 | 700 | 1400 | ↻ | 0,34 | 103,5 | 4 | 68÷70 |
| → | MX 090 | 182012910 | 100 | 5 | 2,5 | 450 | 900 | ↻ | 0,34 | 103,5 | 4 | 68÷70 |
| → | ML 2000 Z | 183010201 | 150 | 0,25 | 0,125 | 12000 | 24000 | ↻ | 0,48 | 86 | 5 | 73÷75 |
| → | ML 500 Z | 183011501 | 150 | 1,1 | 0,55 | 2750 | 5500 | ↻ | 0,51 | 86 | 5 | 73÷75 |
| → | ML 235 Z | 183011201 | 150 | 1,9 | 0,95 | 1550 | 3100 | ↻ | 0,51 | 86 | 5 | 73÷75 |
| → | ML 100 Z | 183012101 | 150 | 4,5 | 2,25 | 650 | 1300 | ↻ | 0,66 | 120,5 | 5 | 73÷75 |
| → | ML 55 Z | 183012501 | 150 | 8,3 | 4,15 | 350 | 700 | ↻ | 0,66 | 120,5 | 5 | 73÷75 |
| → | ML 32 Z | 183012301 | 150 | 14,5 | 7,25 | 200 | 400 | ↻ | 0,66 | 120,5 | 5 | 73÷75 |
| → | ML 22 Z | 183013201 | 150 | 19,1 | 9,55 | 150 | 300 | ↻ | 0,81 | 155 | 5 | 73÷75 |
| → | ML 13 Z | 183013101 | 150 | 20 | ③ 16,87 | 85 | 170 | ↻ | 0,81 | 155 | 5 | 73÷75 |
| → | ML 8 Z | 183013801 | 150 | 20 | ③ 20 | 47 | 94 | ↻ | 0,81 | 155 | 5 | 73÷75 |
| → | ML 5 Z | 183013501 | 150 | 20 | ③ 20 | 27 | 54 | ↻ | 0,81 | 155 | 5 | 73÷75 |
| → | MK 2000 Z | 184010201 | 190 | 0,33 | 0,165 | 12000 | 24000 | ↻ | 0,53 | 96 | 6 | 73÷75 |
| → | MK 500 Z | 184011501 | 190 | 1,44 | 0,72 | 2750 | 5500 | ↻ | 0,56 | 96 | 6 | 73÷75 |
| → | MK 235 Z | 184011201 | 190 | 2,55 | 1,275 | 1550 | 3100 | ↻ | 0,56 | 96 | 6 | 73÷75 |
| → | MK 100 Z | 184012101 | 190 | 5,9 | 2,95 | 650 | 1300 | ↻ | 0,71 | 130,5 | 6 | 73÷75 |
| → | MK 55 Z | 184012501 | 190 | 11 | 5,5 | 350 | 700 | ↻ | 0,71 | 130,5 | 6 | 73÷75 |
| → | MK 32 Z | 184012301 | 190 | 19,2 | 9,6 | 200 | 400 | ↻ | 0,71 | 130,5 | 6 | 73÷75 |
| → | MM 1400 | 185010101 | 260 | 0,62 | 0,31 | 8000 | 16000 | ↻ | 0,88 | 99,5 | 7 | 75÷78 |
| → | MM 400 | 185011401 | 260 | 2,1 | 1,05 | 2350 | 4700 | ↻ | 0,92 | 99,5 | 7 | 75÷78 |
| → | MM 240 | 185011201 | 260 | 3,8 | 1,9 | 1300 | 2600 | ↻ | 0,92 | 99,5 | 7 | 75÷78 |
| → | MM 170 | 185011101 | 260 | 5,2 | 2,6 | 925 | 1850 | ↻ | 0,92 | 99,5 | 7 | 75÷78 |
| → | MM 130 | 185012101 | 260 | 7 | 3,5 | 700 | 1400 | ↻ | 1,2 | 133,5 | 7 | 75÷78 |
| → | MM 80 | 185012801 | 260 | 12,4 | 6,2 | 395 | 790 | ↻ | 1,2 | 133,5 | 7 | 75÷78 |
| → | MM 45 | 185012401 | 260 | 22,2 | 11,1 | 220 | 440 | ↻ | 1,2 | 133,5 | 7 | 75÷78 |
| → | MM 32 | 185012301 | 260 | 32,6 | 16,3 | 150 | 300 | ↻ | 1,2 | 133,5 | 7 | 75÷78 |
| → | MM 25 | 185012201 | 260 | 44,4 | 22,2 | 110 | 220 | ↻ | 1,2 | 133,5 | 7 | 75÷78 |
| → | MM 13 | 185013101 | 260 | 45 | ③ 37,4 | 65 | 130 | ↻ | 1,48 | 167,5 | 7 | 75÷78 |
| → | MM 9 | 185013901 | 260 | 45 | ③ 45 | 35 | 70 | ↻ | 1,48 | 167,5 | 7 | 75÷78 |
| → | MM 5 | 185013501 | 260 | 45 | ③ 45 | 25 | 50 | ↻ | 1,48 | 167,5 | 7 | 75÷78 |
| → | MN 1600 | 186010112 | 375 | 0,9 | 0,5 | 8000 | 16000 | ↻ | 1,45 | 149 | 10 | 82÷84 |
| → | MN 480 | 186011412 | 375 | 3,1 | 1,6 | 2400 | 4800 | ↻ | 1,45 | 149 | 10 | 82÷84 |
| → | MN 270 | 186011212 | 375 | 5,7 | 2,8 | 1350 | 2700 | ↻ | 1,45 | 149 | 10 | 82÷84 |
| → | MN 190 | 186011112 | 375 | 7,5 | 3,8 | 950 | 1900 | ↻ | 1,45 | 149 | 10 | 82÷84 |
| → | MN 140 | 186012112 | 375 | 10 | 5 | 700 | 1400 | ↻ | 1,85 | 183 | 10 | 82÷84 |
| → | MN 85 | 186012812 | 375 | 17,5 | 8,8 | 425 | 850 | ↻ | 1,85 | 183 | 10 | 82÷84 |
| → | MN 45 | 186012412 | 375 | 34,5 | 17,3 | 225 | 450 | ↻ | 1,85 | 183 | 10 | 82÷84 |
| → | MN 32 | 186012313 | 375 | 44,5 | 22 | 160 | 320 | ↻ | 1,85 | 183 | 10 | 82÷84 |
| → | MN 22 | 186012212 | 375 | 45 | ③ 29 | 110 | 220 | ↻ | 1,85 | 183 | 10 | 82÷84 |
| → | MO 1550 | 187010102 | 800 | 3 | 1,6 | 7750 | 15500 | ↻ | 3,3 | 177,5 | 18 | 85÷88 |
| → | MO 450 | 187011402 | 800 | 10 | 5,2 | 2250 | 4500 | ↻ | 3,4 | 187 | 18 | 85÷88 |
| → | MO 280 | 187011202 | 800 | 18 | 9,3 | 1400 | 2800 | ↻ | 3,4 | 187 | 18 | 85÷88 |
| → | MO 130 | 187012102 | 800 | 31 | 16 | 650 | 1300 | ↻ | 4,1 | 222 | 18 | 85÷88 |
| → | MO 85 | 187012802 | 800 | 52 | 26,5 | 425 | 850 | ↻ | 4,1 | 222 | 18 | 85÷88 |
| → | MO 40 | 187013402 | 800 | 90 | ③ 50 | 200 | 400 | ↻ | 4,8 | 257 | 18 | 85÷88 |
| → | MO 25 | 187013202 | 800 | 90 | ③ 80 | 125 | 250 | ↻ | 4,8 | 257 | 18 | 85÷88 |

↻ REVERSIBILITY:
right

- The figures shown are measured at a pressure of 6,3 bar (ISO 2787), the recommended operating pressure.
- Working air pressure: max 7 bar.
- Noise level has been measured in accordance with ISO 15744.
- The code number must be used when ordering.

- ① Conversion factor: 1 Watt ≅ 0,00136 HP.
- ② Conversion factor: 1 Nm ≅ 0,102 Kgm.
- ③ The torque indicated is the maximum at which the motor can be used in order to guaranty the life endurance of the internal gears.

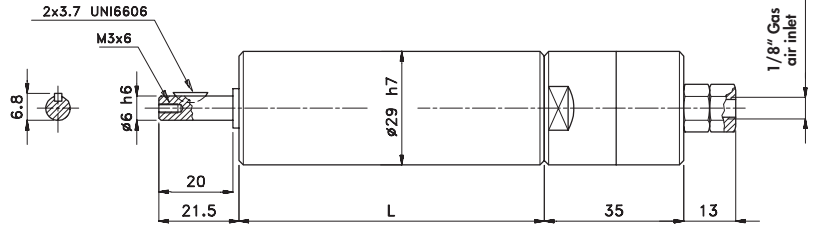
The above figures should be used as a guide only and could be changed without notice.
For all further details, please apply to the **Fiam Technical Assistance Service**.

Other technical features

| Power (watt) | Air inlet | Recommended hose bore | Output shaft |
|---------------|-----------|-----------------------|------------------------------------|
| 100 | 1/8" gas | ∅ 5 mm | ∅ 6 mm with key 2x3,7 (UNI 6606) |
| 150, 190, 260 | 1/4" gas | ∅ 6 mm | ∅ 13 mm with key 3x5 (UNI 6606) |
| 375 | 1/4" gas | ∅ 8 mm | ∅ 14 mm with key 5x5x12 (UNI 6604) |
| 800 | 3/8" gas | ∅ 13 mm | ∅ 24 mm with key 8x7x20 (UNI 6604) |

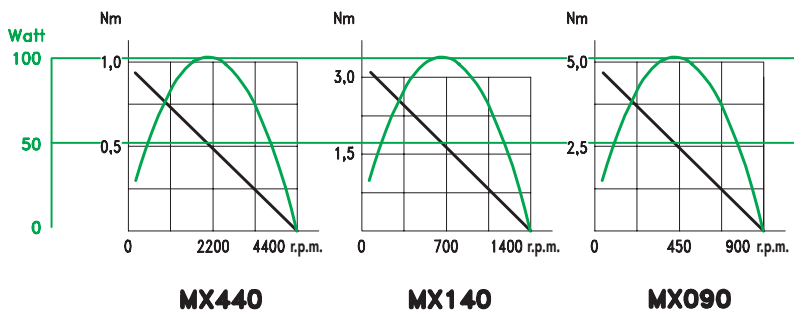
MODELS MX...

Dimensions



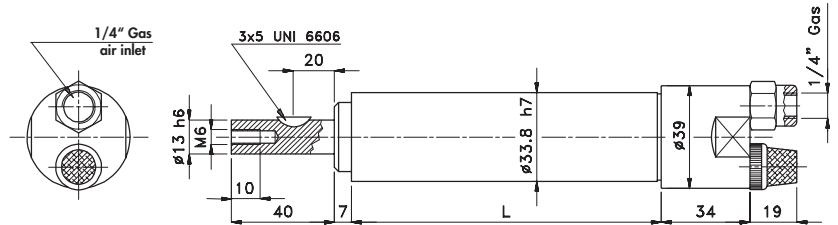
Performance diagrams

The diagrams show the theoretical curves for torque and power in function of the number of revolutions: ——— = power ——— = torque



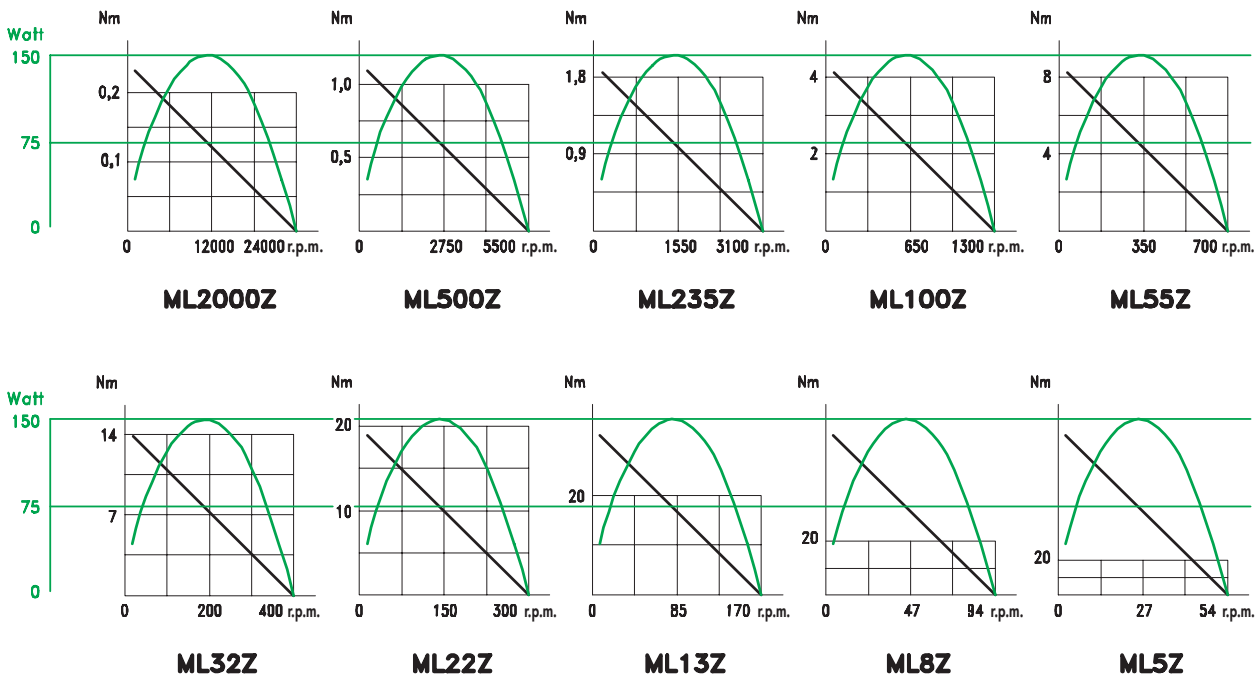
MODELS ML...Z

Dimensions



Performance diagrams

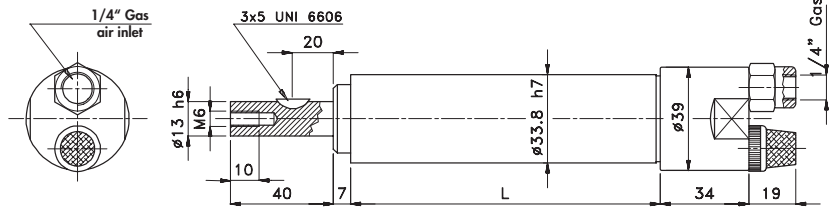
The diagrams show the theoretical curves for torque and power in function of the number of revolutions: ——— = power ——— = torque



Other technical features

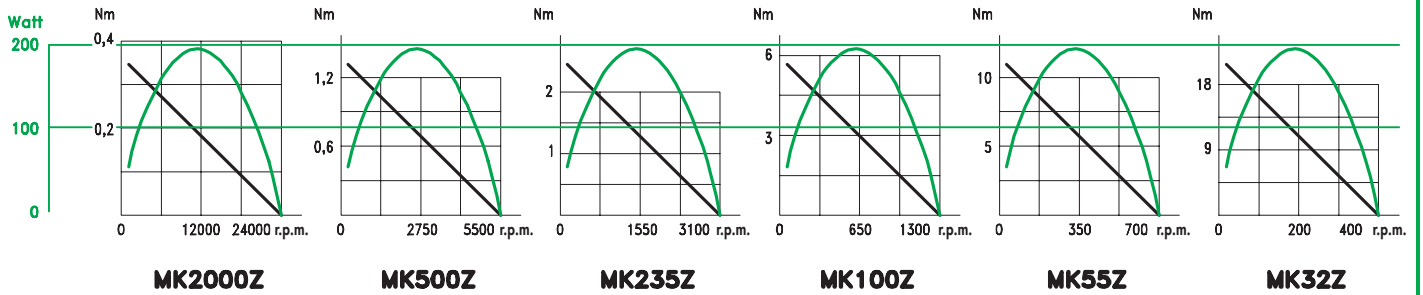
MODELS MK...Z

Dimensions



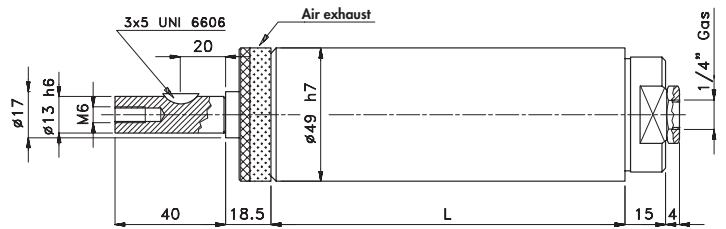
Performance diagrams

The diagrams show the theoretical curves for torque and power in function of the number of revolutions: ——— = power ——— = torque



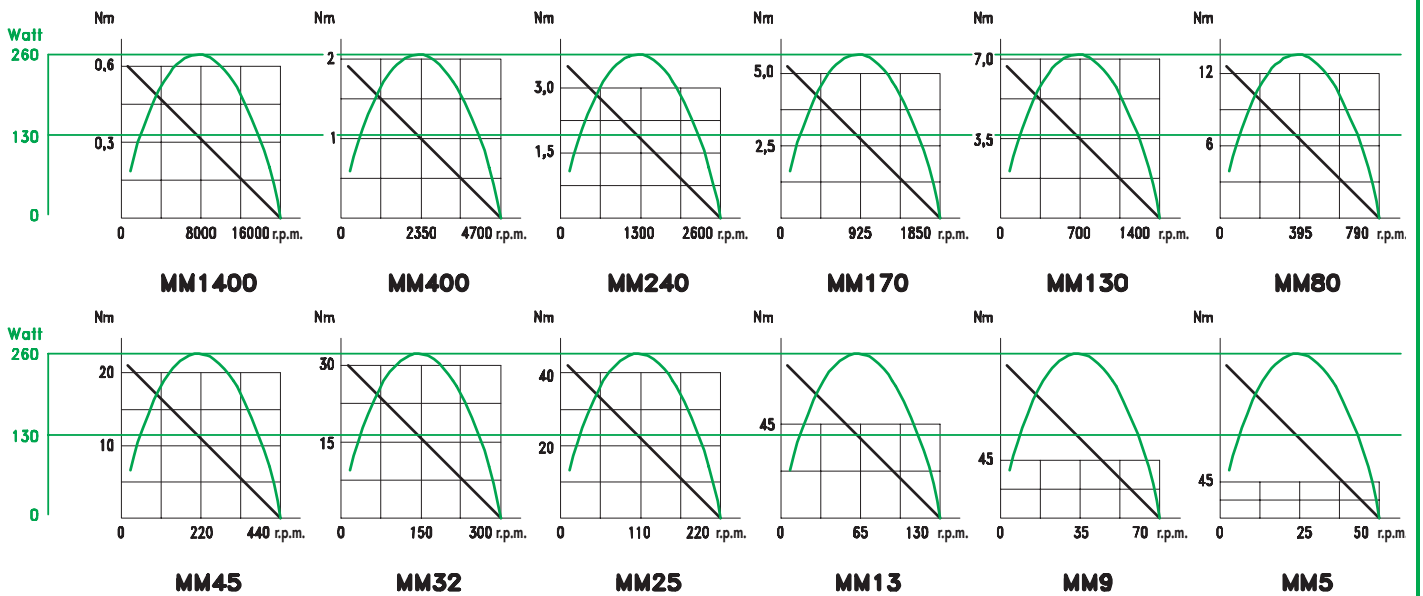
MODELS MM...

Dimensions



Performance diagrams

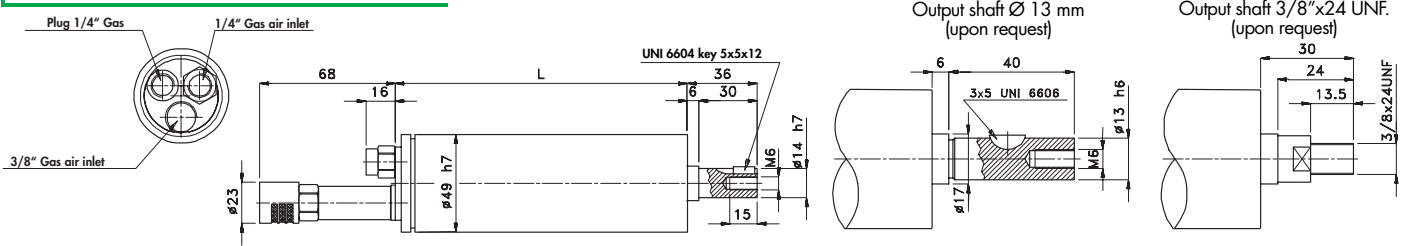
The diagrams show the theoretical curves for torque and power in function of the number of revolutions: ——— = power ——— = torque



Other technical features

MODELS MN...

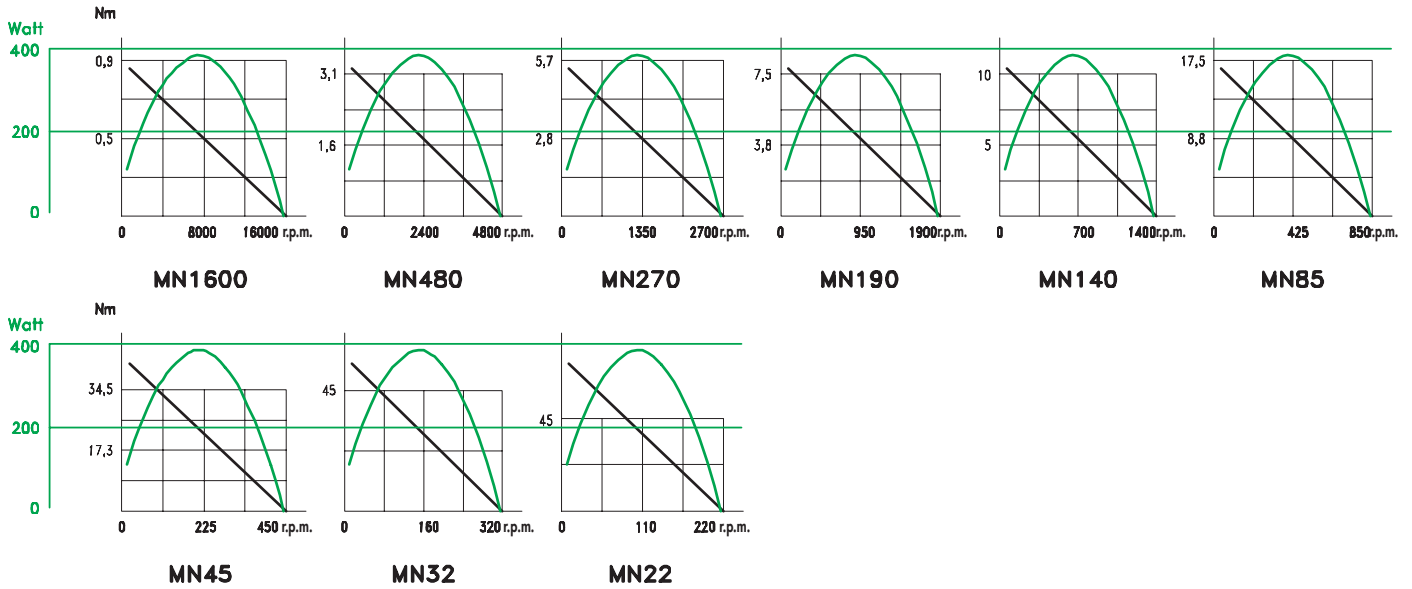
Dimensions



Performance diagrams

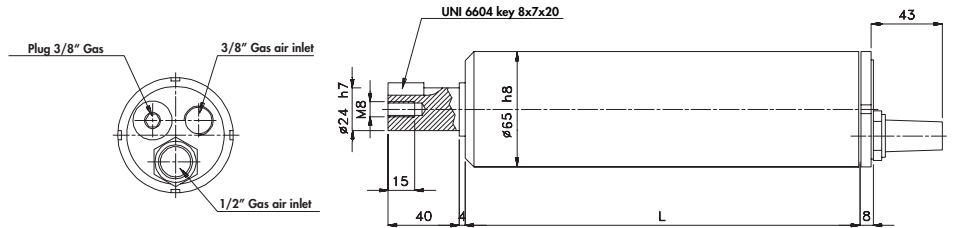
The diagrams show the theoretical curves for torque and power in function of the number of revolutions:

—— = power ——— = torque



MODELS MO...

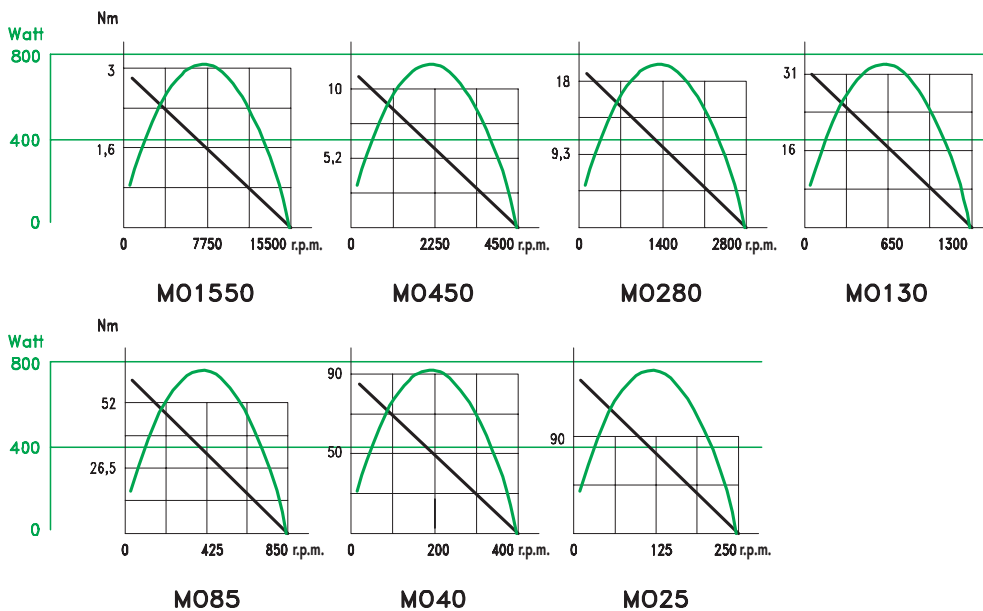
Dimensions



Performance diagrams

The diagrams show the theoretical curves for torque and power in function of the number of revolutions:

—— = power ——— = torque



Other technical features

Accessories available upon request

- Hoses, filters and accessories for compressed air (see Fiam Accessories Catalogue).

FRL group

- Filter, pressure regulator, lubricator.
Suitable to obtain the required torque value by adjusting the air feed pressure.



| Threaded attack | Flow rate | Complete assembly | Reduction compl. of gauge | Lubricator |
|-----------------|-----------|-------------------|---------------------------|------------|
| mm | l/s | code | code | code |
| 1/4" gas | 1,7÷16 | 697331020 | 697331025 | 697281020 |
| 3/8" gas | 4,2÷20 | 697351020 | 697351025 | 697291020 |
| 1/2" gas | 8÷43 | 697371020 | 697371025 | 697301020 |

Air flow governor with scaled control

- For power from 100 to 190 watt.
Suitable to obtain the required torque value and revolutions by adjusting the air feed flow (cod. 697451000).



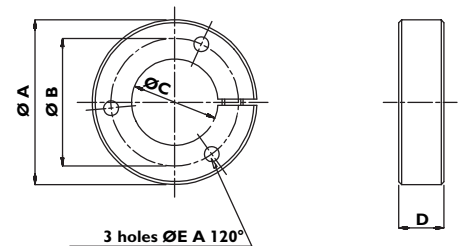
Air flow governor with micrometer screw control

- For power from 100 to 375 watt.
Suitable to obtain the required torque value and revolutions by adjusting the air feed flow (cod. 697431000).



Flange bracket

- Suggested for the motor's installation.



| Code | Power (watt) | A mm | B mm | C mm | D mm | E mm |
|-----------|--------------|------|------|------|------|------|
| 684011001 | 150, 190 | 64,5 | 50 | 33,8 | 18 | 5,2 |
| 684011002 | 260, 375 | 79,5 | 64 | 49 | 18 | 6,2 |
| 684011005 | 800 | 129 | 105 | 65 | 35 | 10,2 |

Fiam

INDUSTRIAL AIR TOOLS

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Quality Management
System Certificate
ISO 9001: 2000
ICIM 0250



Environmental
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FESTO